



**PEPBOYS**  
**AUTO**  
Parts, Service and So Much More

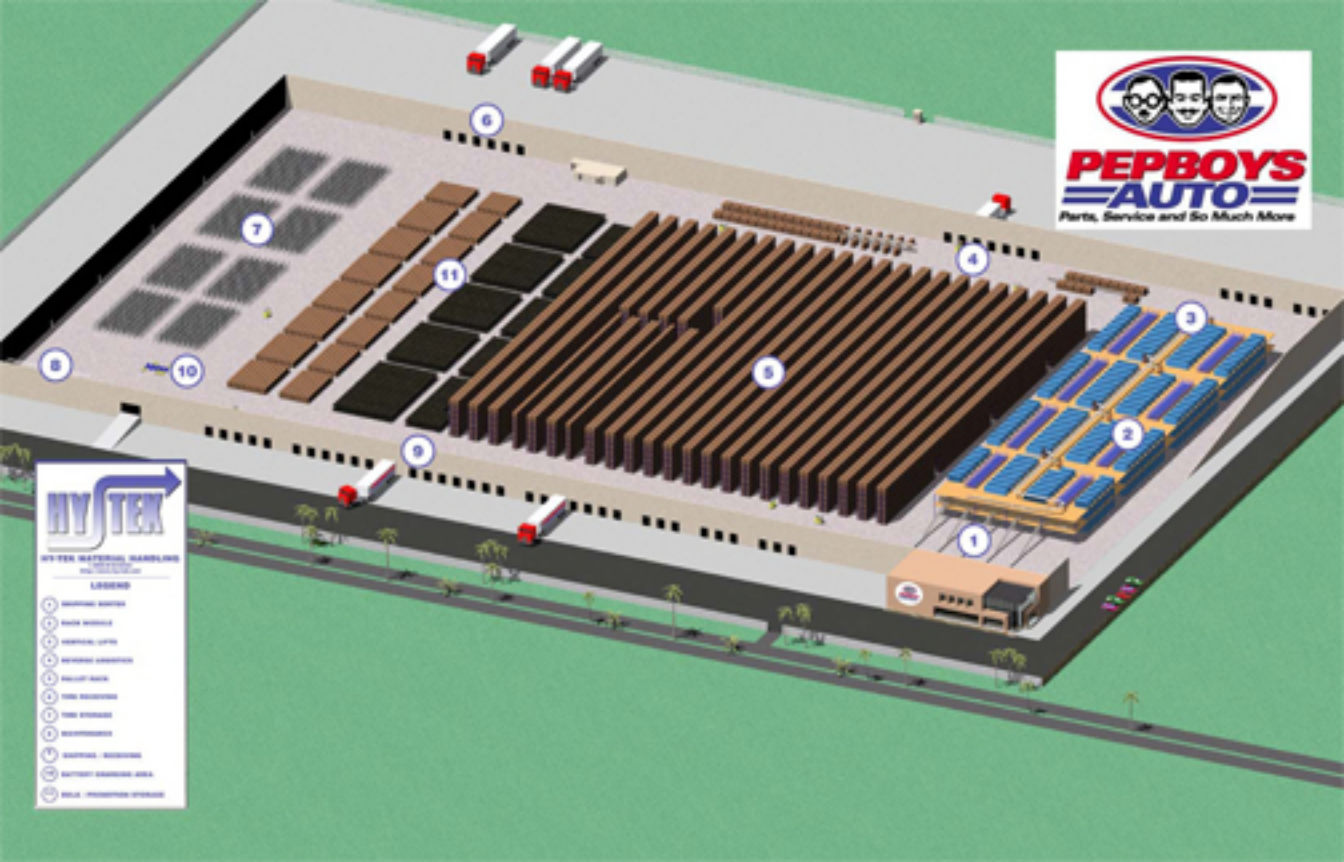
**HY-TEK**

HY-TEK MATERIAL HANDLING

THE BEST OF THE BEST

**LEGEND**

- ① MATERIAL HANDLING
- ② MAIN BUILDING
- ③ MATERIAL LIFT
- ④ MATERIAL STORAGE
- ⑤ PALLET RACK
- ⑥ PNEUMATIC TIRE STORAGE
- ⑦ RECEIVING
- ⑧ MATERIAL - RECEIVING
- ⑨ MATERIAL STORAGE AREA
- ⑩ WALK-IN REFRIGERATION STORAGE



# PEPBOYS AUTO

## General Description

Turn key conveyor system utilizing eight vertical reciprocating lifts to service twenty-four (24) input areas in the split case area. QA area with shipping sorter.

## Equipment Integrated

Intelligrated conveyor & sortation equipment. Safe T-Gate gates, VSI lifts.

## Control System

Compass control system with Compass Order Routing System (CORS). Interfaced with Pep Boys corporate control system.

## Schedule

System integration started November 1, 2004.

System integration completed June 3, 2005.

## Industry Type

After market auto parts.

## Challenge

Installing in a new building with extreme weather delays.

## Industry Profile

Brick & Mortar