

# CARGILL

## General Description

Installed process conveyor to integrate seven hundred (700) feet of new accumulation conveyor. System consists of two independent process lines feeding palletizers and stretch wrap units.

## Equipment Integrated

Seven hundred (700) feet, HK Systems low pressure accumulation conveyor, four (4) Ambaflex spiral conveyors, two (2) Columbia low feed palletizers, Lantech & Liberty stretch wrappers.

## Control System

Compass engineering with WMS interface possibilities.

## Schedule

Sixteen (16) week schedule, completed in fifteen (15) weeks ending November 18, 2005.

## Industry Type

Food processing & distribution. Supplier of oils & salad dressings to major food manufacturers.

## Challenges

Installed during production with out interruption. System installation overhead at twenty-two feet (22'-0") with column supports.

## Industry Profile

Brick & mortar.